

Work Order ID 67508

Friday, March 25, 2011 11:40:07 AM

Page 1

Item ID: D412-758-015

Accept

Revision ID:

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Setup Start

Stop

Start Date: 3/25/2011 Start Qty: 2.00

Required Date: 3/25/2011 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-758

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP412-758-015 CHG001

S w/03/25

11-03-25

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/3/25 SP (20)

115

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S w/03/25

Q

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Start Date: 3/25/2011 Start Qty: 2.00

Required Date: 3/25/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: Date:

QC: Date:

Tooling: Date:

SPC (Y/N): Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D412-758-015

Location: 31

PPP Rev: A

0.00

0.00

11/3/05

SP

2X

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

CL11103/28

11-03-25

Picklist Print

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Work Order ID: 67508

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/25/2011

Required Date: 3/25/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3531-041

Manufactured No

110

Each

10.0000



11/3/25

Bracket Assembly

Location

Loc Qty

Loc Code

ST228

10

65812

10

D2464

Manufactured No

110

f

532.3834

1.05

2.210526



3/4 Seal



11/3/25

Location

Loc Qty

Loc Code

ST402

54.4734

48173

54.4734

ST404

477.91

61878

477.91

cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

D3525-1

Manufactured No

110

Each

4.0000



11/3/25



Placard

Location

Loc Qty

Loc Code

ST064

4

65813

4

2

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Start Date: 3/25/2011

Required Date: 3/25/2011

Start Qty: 2.00

Required Qty: 2.00

D3645-1
Washer

Manufactured No

110 Each

104.0000



4 8
11/3/25 sl

Location

Loc Qty

Loc Code

st073

104

35004

6

35025

98

AN525-10R7

Purchased

No

110

Each

411.0000



7 14
11/3/25 sl

Screw

Location

Loc Qty

Loc Code

ST325

411

113359

15

115016

96

115371

200

116737

100

AN960JD6

NAS1149DN632J

Purchased

No

110

Each

229.0000



4 8
11/3/25 sl

Washer

Location

Loc Qty

Loc Code

ST347

229

104537

229

AN960JD10

NAS1149D0363J

Purchased

No

110

Each

24.0000



7 14
M116583 11/3/25 sl (24)

Washer

Location

Loc Qty

Loc Code

ST298

24

105792

2

107715

6

112279

16

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Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 3/25/2011

Required Date: 3/25/2011

Start Qty: 2.00

Required Qty: 2.00

MS21042L06

Purchased

No

110

Each

95.0000



Nut

Location

Loc Qty

Loc Code

ST300

95

116549

95

110

Each

177.0000

MS24693-S29

Purchased

No



Screw

Location

Loc Qty

Loc Code

ST288

177

102147

10

103915

167

110

Each

22.0000

RAM-B-201U-A

Purchased

No



Socket Arm, 1.75"

Location

Loc Qty

Loc Code

ST382

10

117012

10

ST396

12

115296

12

110

Each

22.0000

RAM-B-202U

Purchased

No



Round Plate Mount, Single 1" Ball

Location

Loc Qty

Loc Code

ST382

10

117012

10

ST396

12

115296

12

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Work Order ID: 67508

Parent Item: D412-758-015

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Start Date: 3/25/2011

Required Date: 3/25/2011

Start Qty: 2.00

Required Qty: 2.00

RAM-B-217U

Purchased

No

110

Each

10.0000



Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST382

4

117012

4

ST396

6

115296

6

MS2T042L3

Purchased

No

110

Each

2,187.000



Nut

Location

Loc Qty

Loc Code

ST300

2187

116391

587

116540

800

116549

800

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Shop Packet Print

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